



^{48}Ca Enrichment
by using Crown-Ether Resin

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Candles

Outline

◆ Double Beta Decay of ^{48}Ca by CANDLES

◆ Enrichment of ^{48}Ca

◆ ^{48}Ca Enrichment by using Crown-Ether Resin

◆ Crown-Ether

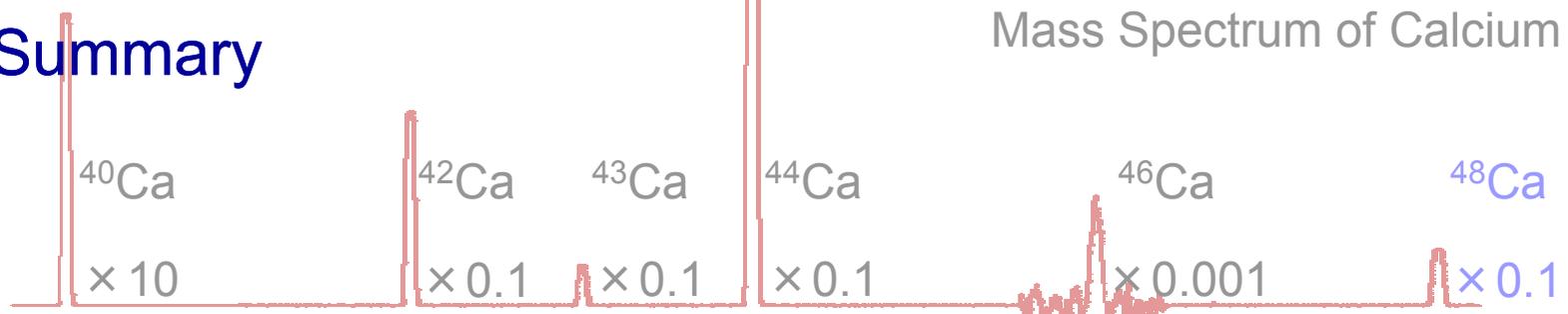
◆ Experimental Setup for Enrichment (Chromatography)

◆ First Result : Isotopic Ratio $^{48}\text{Ca}/^{40}\text{Ca}$

◆ Further Enrichment : Long Time Experiment

◆ Future

◆ Summary



Double Beta Decay of ^{48}Ca

Double Beta Decay of ^{48}Ca by CANDLES

CANDLES System

CaF_2 (pure) Scintillators

^{48}Ca

Higher $Q_{\beta\beta}$ -Value (4.27 MeV)

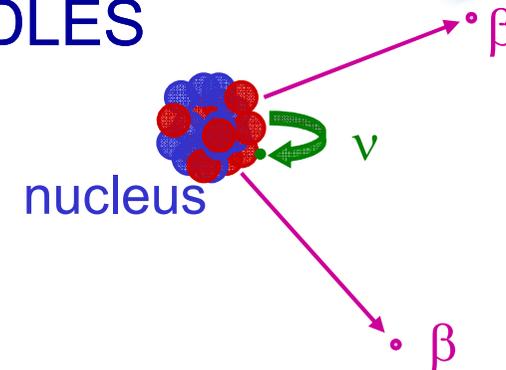
→ Lower Background

because $Q_{\beta\beta}$ -value is higher than BG

$E_{max} = 2.6 \text{ MeV}$ (^{208}Tl , γ -ray),

3.3 MeV (^{214}Bi , β -ray)

... but smaller Natural Abundance



	Natural Abundance
^{40}Ca	96.941%
^{42}Ca	0.647%
^{43}Ca	0.135%
^{44}Ca	2.086%
^{46}Ca	0.004%
^{48}Ca	0.187%



Enrichment of ^{48}Ca



✚ for Study of ^{48}Ca $0\nu\beta\beta$ by CANDLES

It needs **a large amount of ^{48}Ca** (~10kg)

→ 1st Step : Large scale detector : CaF_2 of 300kg ~ a few ton

→ 2nd Step : ^{48}Ca enrichment (~2%~)

Technologies for ^{48}Ca Enrichment

Gas diffusion	、、、	×	←	Calcium =
Gas centrifuge	、、、	×		No Gaseous Compound
Chemical process	、、、	○		

Chemical process

↓ ← Production capacity, Cost

Ca enrichment

by using crown-ether

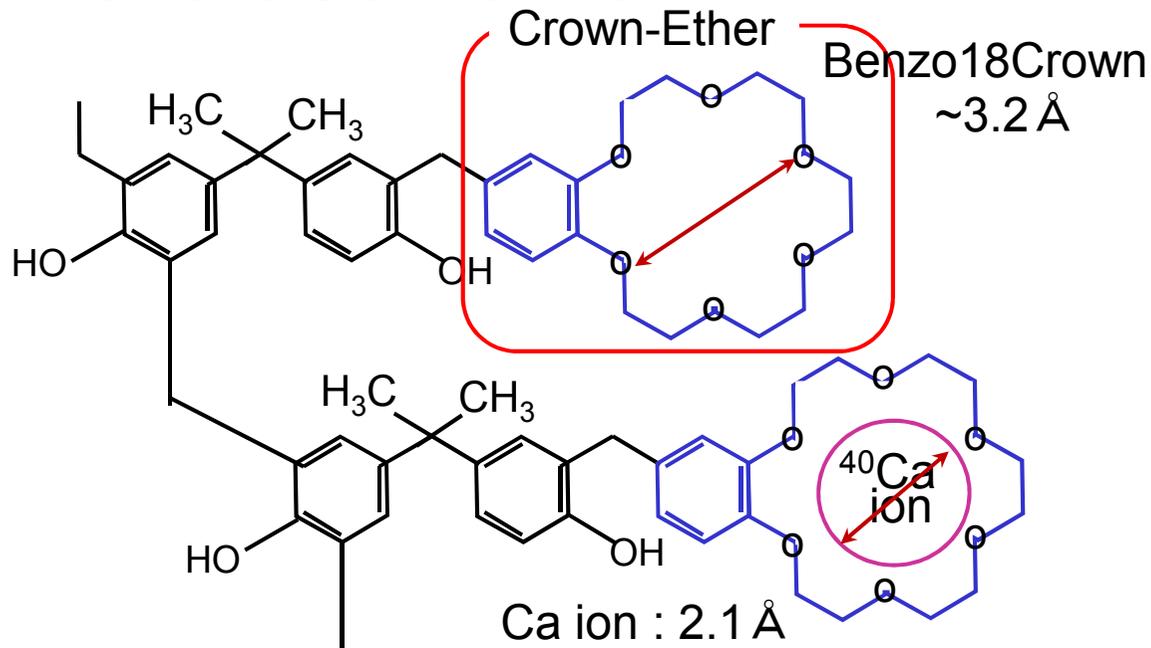
Crown-Ether

Isotope Enrichment by Crown-Ether

- Crown-ether rings adsorb Calcium ions
- For calcium, ^{40}Ca adsorption in crown-ether is slightly prior

Crown-Ether Resin

Benzo-18-Crown-6-Ether



Crown-Ether Resin
(dried)

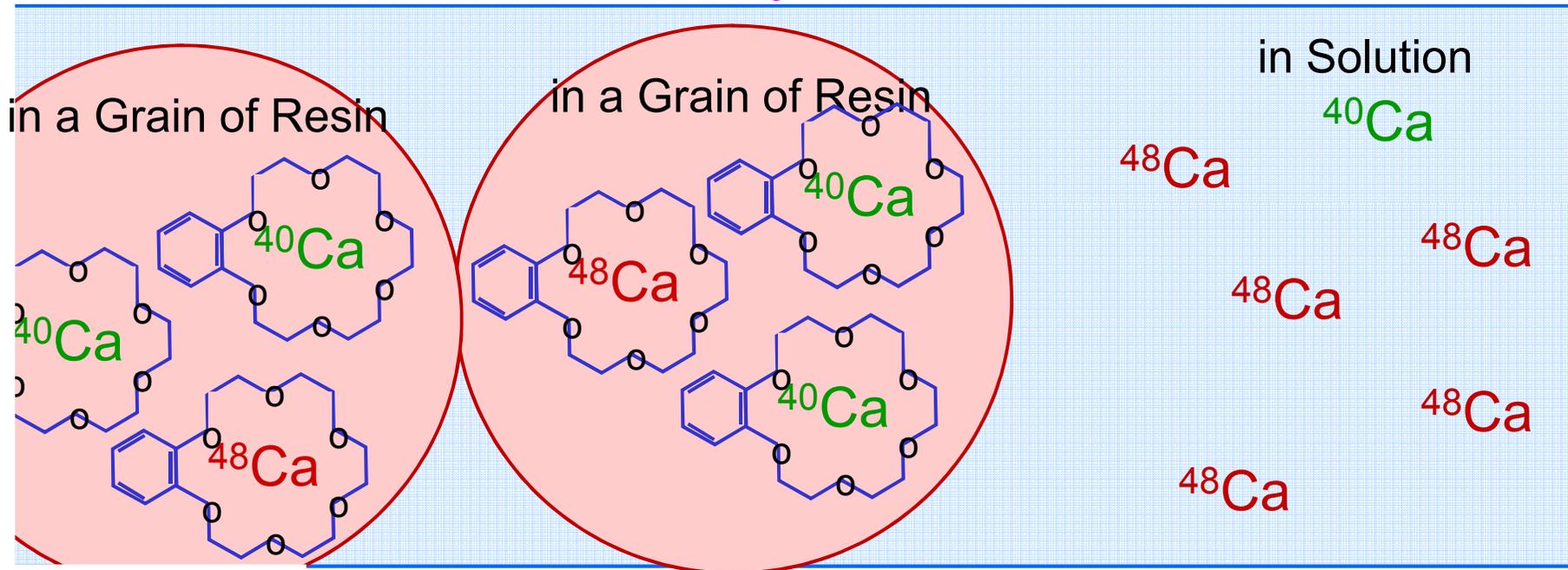


Enrichment by using Resin

Isotope Effect by Crown-Ether Resin

Ca solution

Migration in Resin area . . . ^{40}Ca adsorption is slightly prior



Resin phase:
 ^{40}Ca is enriched

Solution phase:
 ^{48}Ca is slightly enriched



Experimental Setup

Experimental system

Chromatography:

Breakthrough method

= Migration of Ca solution
in resin area

2、Ca solution

~0.1 mol/l CaCl₂

+Conc. HCl

fixed flow rate
by pump

5、Measurement of
isotopic ratio

4、Measurement of
Ca concentration

Fraction collector



3、Sampling
by fraction collector

1、Crown-ether resin
packed in column
of 8mmφ × 100cm

1m glass column

Water pump

UMEF

Water
thermo. bath

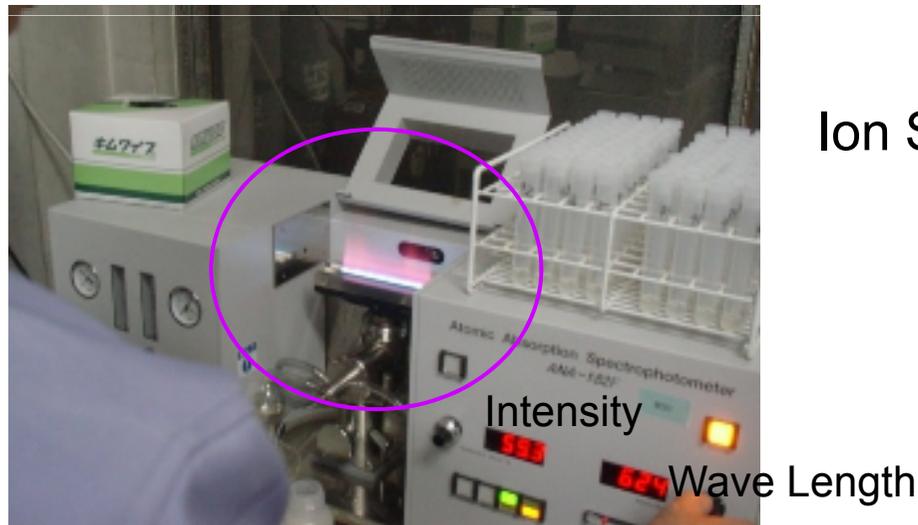


Measurement of Ca Concentration and Isotopic Ratio

Ca Concentration

Flame photometry

Observation of Light
(Wave length = 622nm)

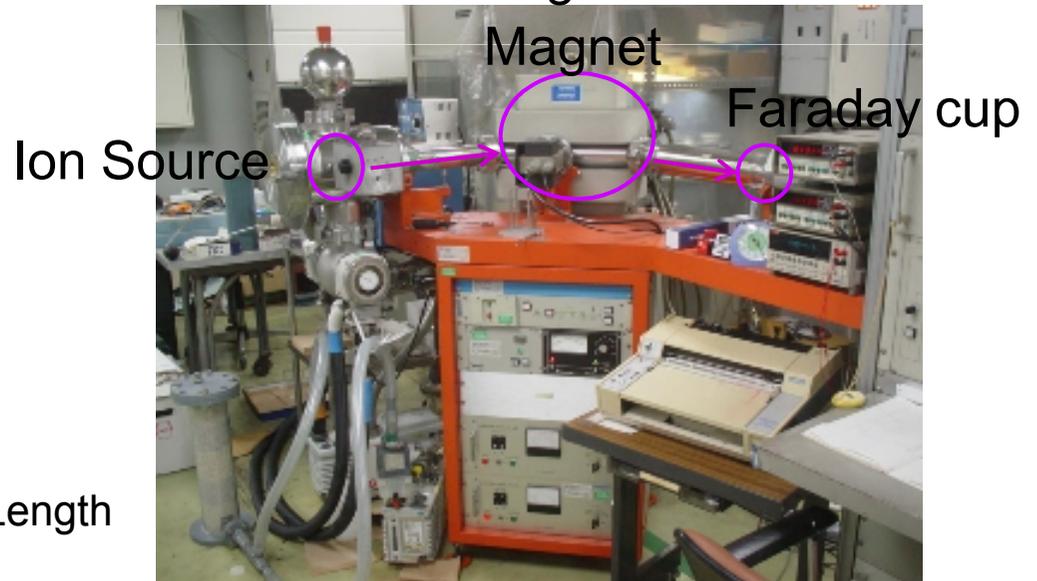


Measurement by using PMT

Isotopic Ratio $^{48}\text{Ca}/^{40}\text{Ca}$

Thermal Ionization Mass Spectrometer (TI-MS)

Measurement without Ar gas
... ^{40}Ar is background for ^{40}Ca



Isotopic ratio of $^{48}\text{Ca}/^{40}\text{Ca}$
and others (^{42}Ca , ^{43}Ca , ^{44}Ca)



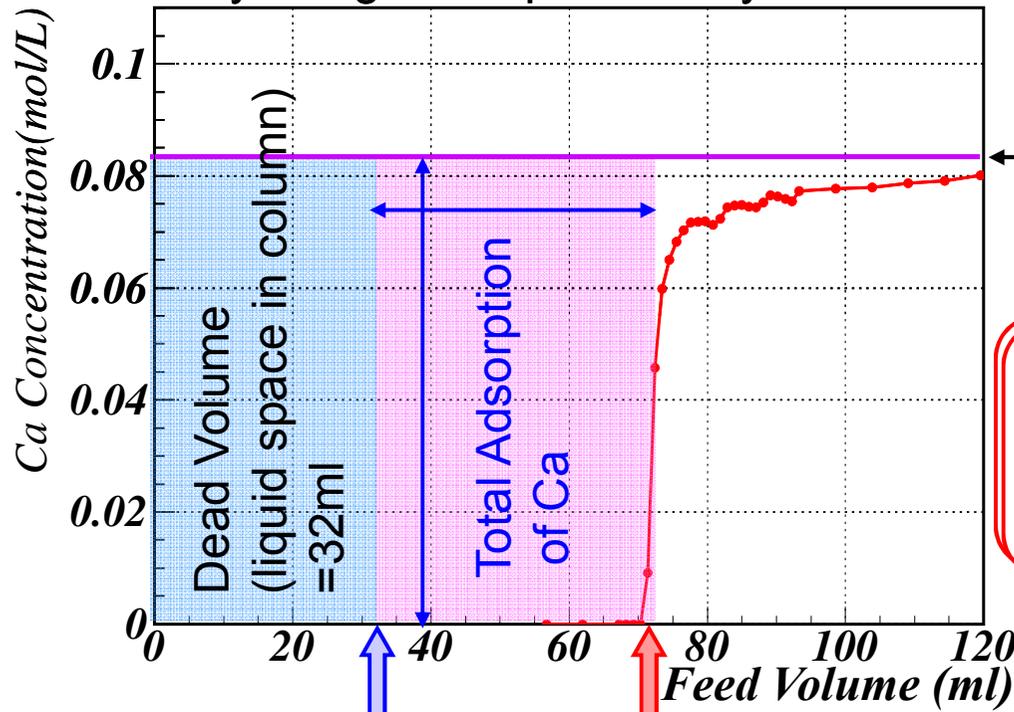
Calcium Concentration



Result of Migration Length 1m

First Test: Measurement of Ca concentration

by using flame photometry



Ca concentration of feed solution (~0.1 mol/l)

Ca Adsorption by Crown-ether
 Ca in 40ml solution is captured.
 =Adsorption
 by 1/3 of all crown-ether rings



If not adsorbed,
 Ca appears
 at the point(32ml)

but

In this measurement,
 Ca appeared
 at this point(72ml)

Isotopic Ratio of Ca is . . . ?



Isotopic Ratio $^{48}\text{Ca}/^{40}\text{Ca}$

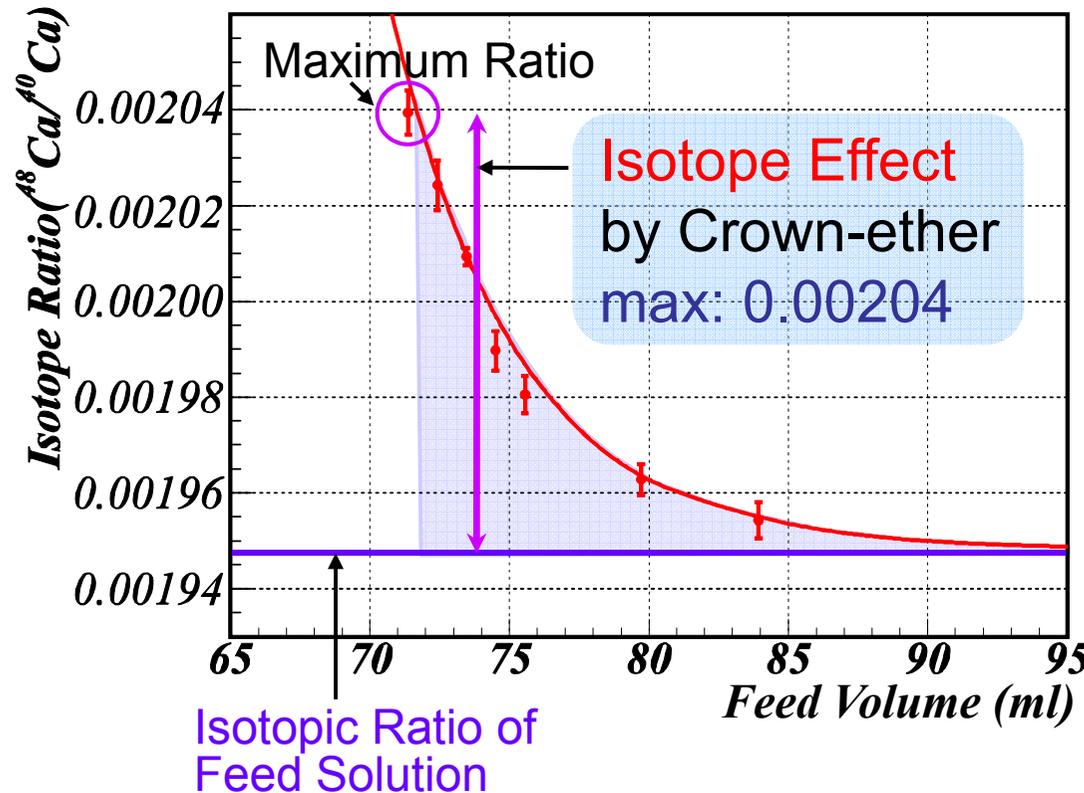


Result of Migration Length 1m

First Test: Measurement of Isotopic Ratio

- by using TIMS (Thermal Ionization Mass Spectrometer)

Isotopic Ratio



- ^{48}Ca Enrichment
- It is certain that ^{48}Ca is enriched in sol. phase by crown-ether resin
- Max Ratio ($^{48}\text{Ca}/^{40}\text{Ca}$): 0.00204 (4.6% up)



Further Enrichment



Further Enrichment

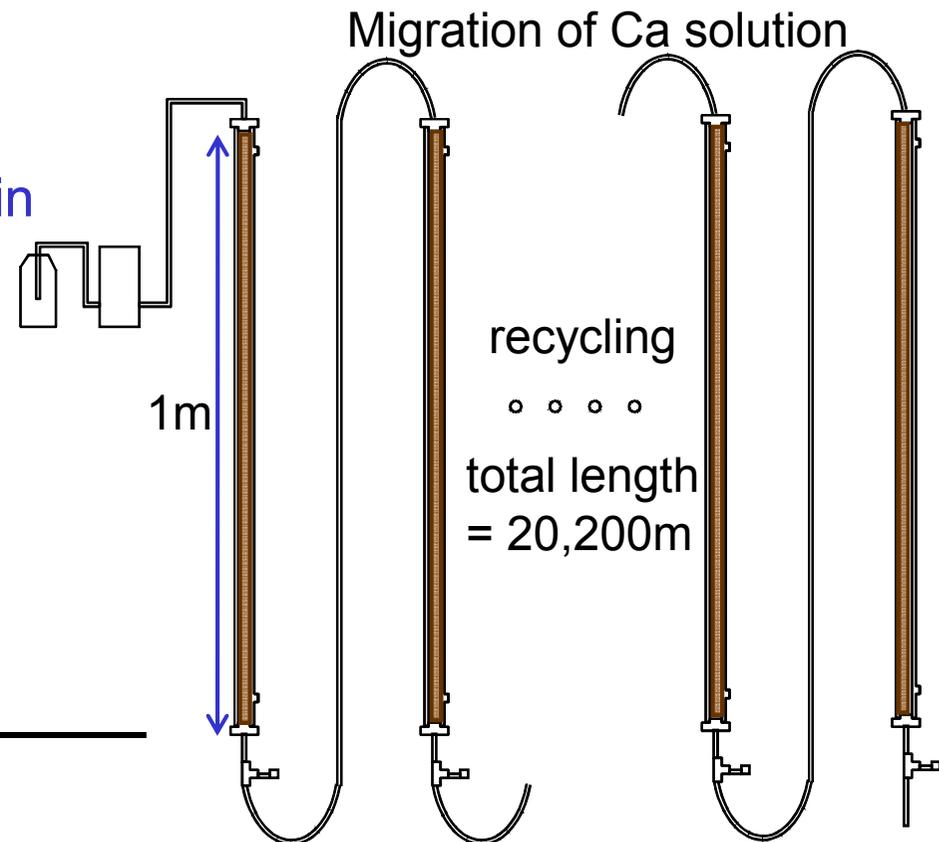
First Test

- 1m glass column was applied.
- Migration Time(length) = ~7hours(1m)

Next = long migration test

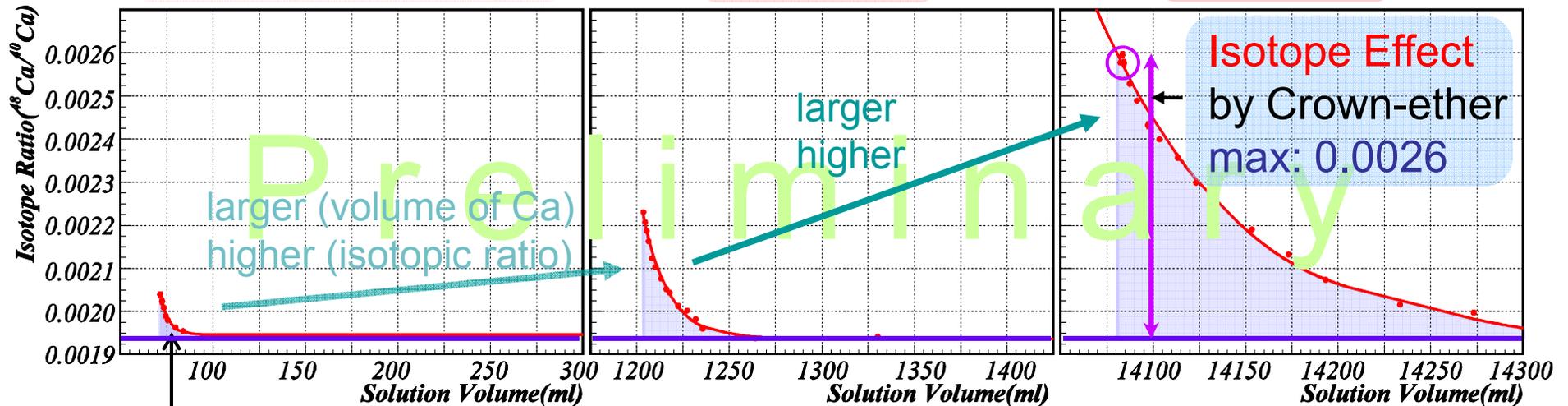
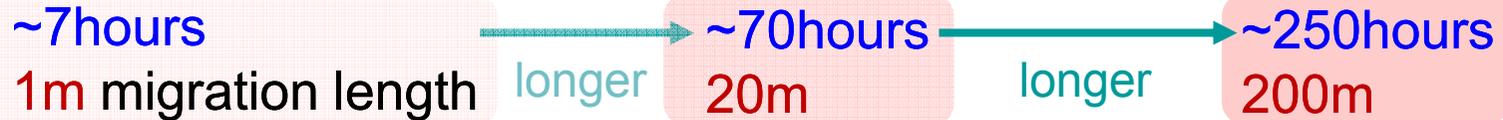
- 10 glass columns(10 × 1m) are applied.
- Recycling of crown-ether resin after rinsing

Total Migration Time(length)
= ~70hours(20m),
~250hours(200m)



Further Enrichment

Isotope Enrichment with Longer Migration Time(Length)



Amount of Enrichment by Crown Ether

Isotope Effect (Enrichment Effect)

- The longer migration time(length) = the larger volume and the higher isotopic ratio
- ~7hours(1m) → ~250hours (200m)
- volume: × 17、isotopic ratio: × 8



Current Rough Estimation



✦ for 2%⁴⁸Ca, 200kg Calcium

- ✦ Crown-Ether Resin 30ton : \$30M
- ✦ Migration time : 1.5 years

✦ for improvement

✦ Kind of Crown-ether

✦ Now: Benzo-18-crown-6-ether

✦ Candidate : for example. . .

Dibenzo-18-crown-6-ether → inexpensive (~1/10)

✦ Optimization of migration parameter

✦ Solvent : (now) HCl → (Candidate) Organic solvent (methanol. . .)

✦ Good adsorptive rate

✦ Migration speed : (now) 0.3ml/min, 1ml/min → 3ml/min. . .

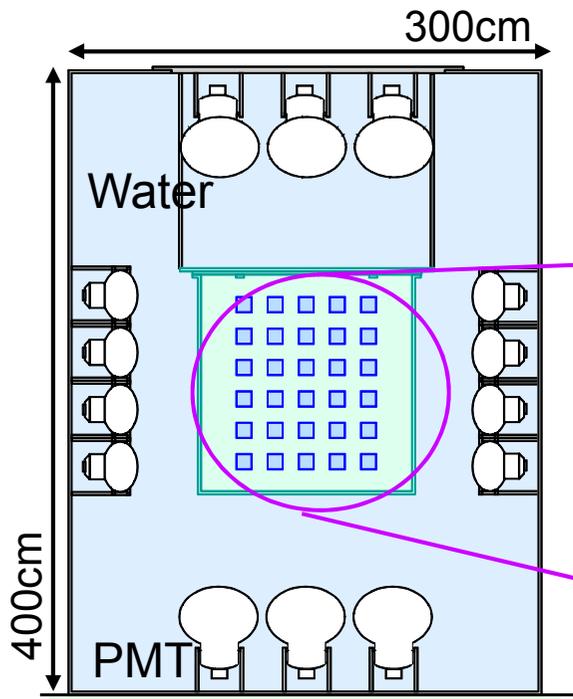
time effective

Future:

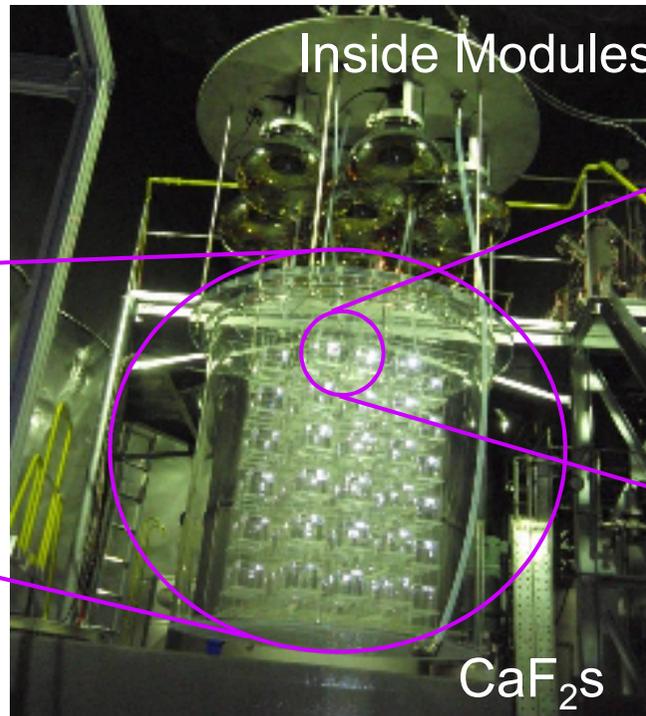
Detector system for Double Beta Decay

CANDLES System

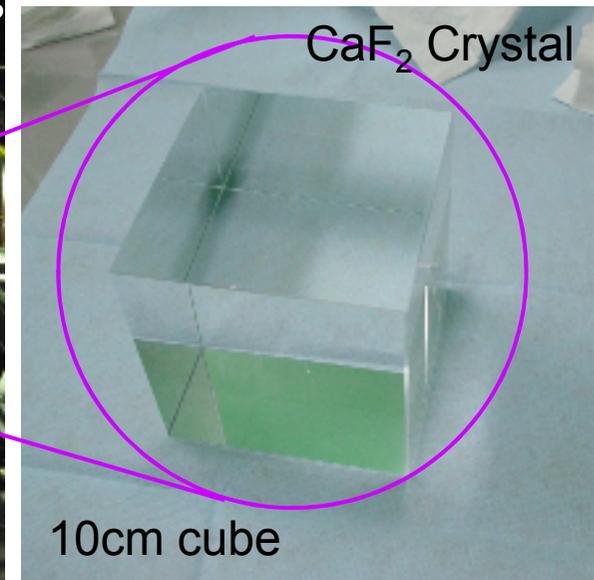
CaF₂(pure) Scintillators
Liquid Scintillator



Schematic View of CANDLES III
at Kamioka Obs.



Main detector CaF₂
will be replaced ...



... with ⁴⁸CaF₂ (~2%) !



Summary



✦ ^{48}Ca Enrichment by using Crown-ether

✦ to apply Crown-ether resin

✦ Isotope Effect

✦ Crown-ether adsorbed Ca ion

✦ ^{48}Ca is enriched in solution phase.

✦ 4.6%(max) up of ^{48}Ca abundance with ~7hours Exp.

✦ Isotopic ratio of ^{48}Ca increased with migration length

✦ Ca volume: $\times 17$
Maximum isotopic ratio: $\times 8$ } with ~250 hours Exp.

✦ In future

✦ Study for a higher isotopic ratio, a larger amount of ^{48}Ca
with cost and time effective parameters